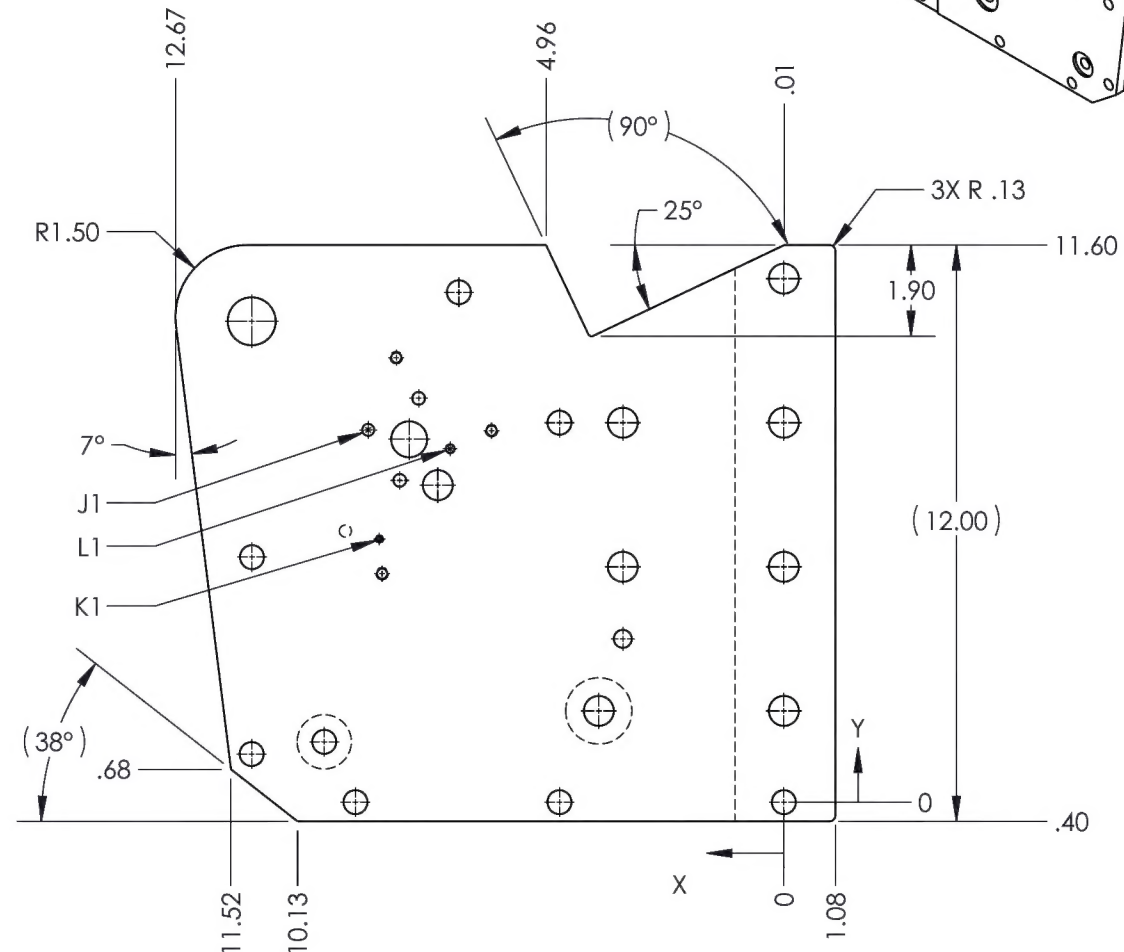
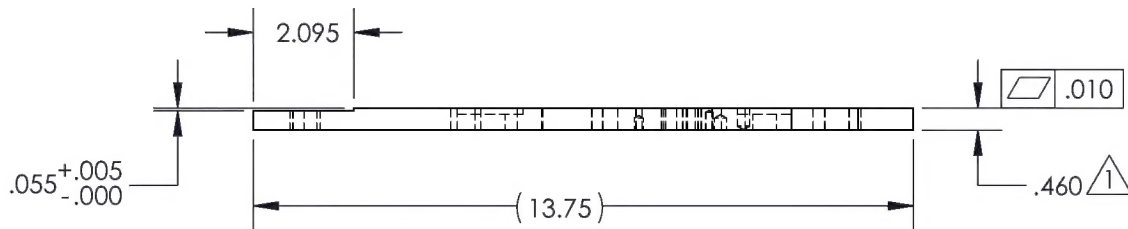
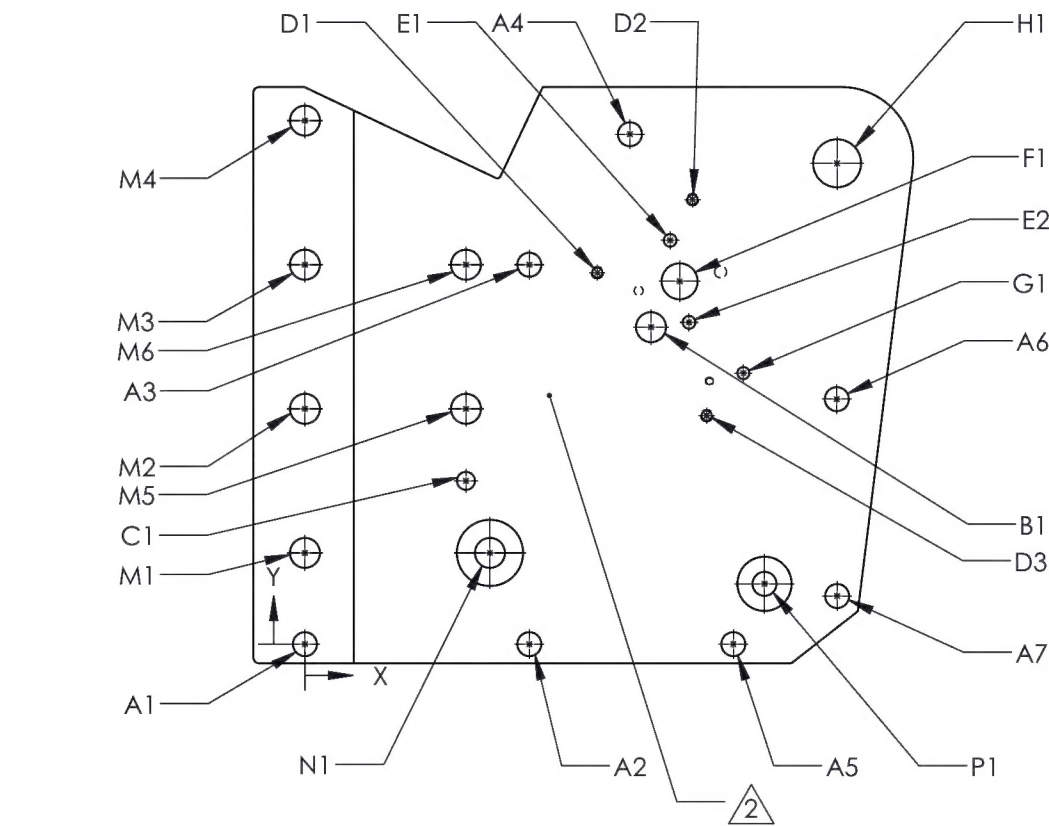


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TAG	X LOC	Y LOC	SIZE
A1	.000	.000	Ø .500 THRU ALL
A2	4.675	.000	
A3	4.675	7.900	
A4	6.771	10.617	
A5	8.925	.000	
A6	11.081	5.101	
A7	11.088	1.002	
B1	7.210	6.600	Ø . ^{.6257} _{.6253} THRU ALL
C1	3.355	3.400	Ø .375 THRU ALL
D1	6.090	7.735	1/4-28 UNF THRU ALL
D2	8.075	9.255	
D3	8.370	4.758	
E1	7.609	8.407	Ø .266 THRU ALL
E2	8.003	6.700	
F1	7.806	7.554	Ø .750 THRU ALL
G1	9.135	5.643	Ø .251 ▽ .38
H1	11.087	10.012	Ø 1.000 THRU ALL
J1	8.659	7.751	Ø .250 ^{+.000} _{-.001} ▽ .25
K1	8.425	5.475	8-32 UNC ▽ .38
L1	6.952	7.357	Ø .187 ^{+.000} _{-.001} ▽ .25
M1	.000	1.900	Ø .625 THRU ALL
M2	.000	4.900	
M3	.000	7.900	
M4	.000	10.900	
M5	3.355	4.900	
M6	3.355	7.900	
N1	3.855	1.900	Ø .625 THRU ALL └─┐ Ø 1.380 ^{+.005} _{-.000} ▽ .125 ^{+.000} _{-.001}
P1	9.575	1.256	Ø .500 THRU ALL └─┐ Ø 1.130 ^{+.005} _{-.000} ▽ .125 ^{+.000} _{-.001}

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-09	1	SIDE PLATE - SOLENOID	4140	1/2 X 12-1/8 X 13-7/8


REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	7/22/2013	CFS	
4		CH'D LOCATION OF HOLE D3 TO MATCH SOLENOID COVER.	10/9/2013	CFS	JG
5	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. ADDED A GEOMETRIC FLATNESS TOLERANCE OF .010.	7/30/2014	DJN	RW



NOTES:

① STRESS RELIEF AND GROUND.

② MACHINE ENGRAVE BATCH NUMBER.

			
TITLE			
SIDE PLATE - SOLENOID			
DWG NO.			REV
20NR-09			5
MAT'L 4140		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weid</i>	
.XX ± .005 FRACTIONS ± 1/32		REAT	
.X ± .1 ANGLES ±.5°		FINISH CAD PLATE YELLOW	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		SPEC QQ-P-416F, TYPE II, CLASS II	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USE ON MODEL	
SCALE	1:4	DATE	12/1/1995
		SHEET 1 OF 1	